### Product Description
FOREVER® Flex-Soft (No-Cut) is a ground-breaking two-step, weedless film designed for the transfer of images onto light and dark fabrics or hard surfaces using a laser printer. Our two-step system creates a vibrant image with no hand and great washability. FOREVER® Flex-Soft (No-Cut) printable foil permits never before seen detail in 16 remarkable colors for easy decoration of multiple substrates. Use it on cotton, polyester, nylon and hard surfaces like paper and wood, just to name a few. FOREVER® Flex-Soft (No-Cut) low application temperature, lively opaque colors and easy application make it a winner.

### Product Benefits
- Use with most B & W or CYMK laser printers
- No cutting or weeding
- Works on any color garment
- Very soft touch
- 16 colors to choose from including metallic and neon colors
- Prints on some hard surface items like paper, wood, Mousepads, can coolies, tote bags, felt or other promotional materials and products.
- Extraordinary washability

### Product Applications
FOREVER® Flex-Soft (No-Cut) is designed to be used with most B&W and CYMK laser printers. Compatible with white toner printers when using White of Neon colors ONLY. Metallic colors are NOT suitable with OKI Data ES7411WT/C711WT printer. * See our recommended printer settings before printing.

Transfer clipart and text images to most cotton and 50/50 blend fabrics, wood, paper and more, using a two-step process consisting of a printable A-Foil film and B-Paper. Always select less stretchy fabrics. We do not recommend Spandex, Lycra or ribbed fabrics. Stretchy fabrics may cause cracking when the garment is pulled or strained and is NOT recommended.

This process requires a commercial heat press. We recommend testing printing and pressing instructions to establish correct settings for material and equipment used before commercial use.

To ensure extraordinarily good washability with fabrics, it is absolutely IMPORTANT that you repress your design for 30 seconds, covering the design with a pressing sheet or glossy finishing paper.

### Product Specifications
- **Stock Sizes:**
  - Sheets: 8.5” x 11”
- **Color Selection**
  - Available in 16 colors; White, Black, Cyan, Royal Blue, Red, Golden Yellow, Jade Green, Neon Green, Neon Orange, Neon Pink, Silver Metallic, Gold Metallic, Blue Metallic, Red Metallic, Lilac Metallic, Green Metallic
- **Packaging**
  - 8.5 x 11” available in 100, 50 & 25 set packs containing printable A-Foil and non-printable B-Paper.
- **Printer Compatibility**
  - This product is compatible with most new technology B&W and CMYK printers. Compatible with white toner printers ONLY when using White or Neon colors. This product has not been tested with all printers.
- **Washing Recommendation**
  - Turn garment inside out; wash in cold water using a mild detergent, DO NOT use bleach. Hang dry or in a dryer using delicate setting. Do not iron over transfer.

### NOTE
- Due to the nature of this product some experimentation may be required to achieve the desired results with equipment used. Call if assistance is needed.
PRINTING YOUR DESIGN
1. Print your single-color design in MIRROR IMAGE (reversed) on the Coated or dull side of the A-Foil using a B&W or CYMK color laser printer. See Table #1 (Printer Settings) chart for suggested settings.
2. After printing design trim the A-Foil about 3/8 inch on all sides. This allows the B-Paper to fully cover the A-Foil during pressing.

PREPARING THE HEAT PRESS
1. Remove any Teflon covers from upper and lower press platens. This is important to prevent inconsistent temperature.
2. Pre-heat the press to desired temperature. Close press and heat the rubber on the lower platen until it is HOT! Keep press closed between pressing to maintain temperature. See Table #2 chart (B-Paper to A-Foil Pressing) for suggested settings.

TRANSFER B-PAPER TO A-FOIL
1. Position the trimmed A-Foil sheet, in the middle of heat press lower platen (Printed or Dull side up).
2. Place the B-Paper (yellow back) on top of the A-Foil (coated side down), covering it completely.
3. Cover the B-Paper/A-Foil with plain paper or a Teflon sheet to protect the paper.

NOTE: It is essential that the B-Paper is slightly larger than the A-Foil to avoid mistakes.
4. Press the A-Foil & B-Paper together. See Table #2 chart (B-Paper to A-Foil Pressing) for Time, Temperature and pressing pressure.
5. After opening the press, remove the plain paper or Teflon sheet and rub the B-Paper with a cloth or heat eraser for 5-10 seconds while still on the press. Next, separate the B-Paper from the A-Foil without lifting them off the lower platen. Slowly, but steadily separate the two sheets of material in a diagonal motion, as shown below. DO NOT STOP.

APPLYING TRANSFER TO GARMENT
1. Position your garment on the heat press lower platen.
2. Place the A-Foil transfer (dull side down) on the garment and tape the corners with heat resistant tape to prevent movement.
3. Cover the transfer with plain paper or a Teflon sheet. You may also cover the transfer with a matt or glossing paper.
4. Press using the Time, Temperature and Pressure setting suggested in Table #3 chart (Textiles & Other Substrates).
5. After pressing, remove the garment from the press and allow it to completely cool. DO NOT peel transfer off the shirt until it is ABSOLUTELY COOL.
6. Hold garment flat and slowly “roll” the transfer off, as shown in the illustration.

FINISHING
1. For extraordinary good washability with a matt or glossy finish, it is absolutely IMPORTANT that you repress your transfer.
2. Repress using plain paper, Matt Finish Economy or Glossy pressing sheet, as shown in Table #4 (Finishing & Fixing).