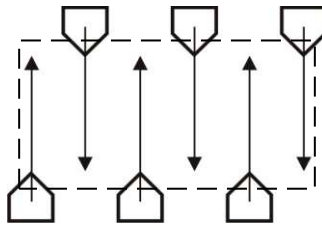


Using a Hand Iron

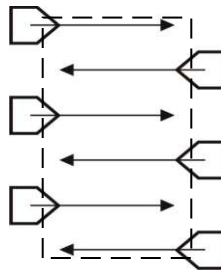
1. Preheat iron to highest setting. Do not use steam. Empty iron of all water.
2. Iron on a smooth hard surface. The surface should be waist level or below. Do not use an ironing board. Place a pillowcase on the surface and iron the pillowcase to remove any wrinkles.
3. Put the garment on the center of the pillowcase and iron it to remove wrinkles.
4. Trim away excess unprinted areas of transfer.
5. Place the transfer with the image side touching the garment; place an ironing sheet on top.

Full Sheet Transfer

1. Using **2 hands and very heavy pressure** slide the iron up and down (vertically), as shown in the diagram below, for **90 seconds** making enough passes to completely iron the shirt (2) two times.. The iron should be halfway off the edge when the edges are ironed.



2. Using **2 hands and very heavy pressure** slide the iron side-to-side (horizontally), as shown in the diagram below, for **90 seconds** making enough passes to completely iron the shirt (2) two times. The iron should be halfway off the edge when the edges are ironed.



Paper Removal

3. Peel the pressing paper off the image immediately after it has **fully cooled**.
* For hand ironing cold peel is recommended with an additional step to re-iron with pressing paper on top and stretch while hot. This provides the best hand and improves wash durability.

Smaller Transfers

4. For smaller transfers of one-half sheet or less, the ironing time is reduced to 45 seconds horizontally and 45 seconds vertically. If transfer area is smaller than the iron, iron for 30 seconds with heavy pressure.
5. **Consult instructions packaged with paper** to determine whether paper is to be peeled hot or cold.

IMPORTANT

We thoroughly test each of our products on various substrates using different transfer equipment. However, it is impossible for us to duplicate all variables using all substrate and transfer equipment. Therefore it is essential that you test this paper prior to production using your equipment, methods, and substrate material. Heat presses vary in accuracy of time, temperature and pressure. User should conduct tests to determine best time and temperature for the intended process and equipment. Please keep in mind that the Seller's and Manufacturer's maximum obligation shall be to replace any paper that has proven to be defective. Neither the Seller nor Manufacturer shall be liable for any injury, direct or consequential, arising out of the use of, or inability to use this paper.

Revised July, 2015